

FS-930 Series – Oil Flow Switch, Compensates For Viscosity Change In Fluids

Flow Rate Settings: 0.1 GPM to 1.0 GPM

Port Size: 1/4" NPT

**Primary Construction Material:** Brass

Setting Type: Fixed

A unique, patented piston design assures accuracy within 20% over a full range of viscosities—from 40 to 2000 SSU. Ideal for use in applications where liquids of different viscosities are blended; or for use in lubrication systems where oil flow monitoring is critical at start-ups. Switch compensates for viscosity changes automatically. Each unit is factory preset, using 300 SSU oil, for actuation at specified flow rates.

## Specifications

Wetted Materials Housing	Brass	
Piston	Brass	
Spring	316 Stainless Steel	
O-Ring	Viton®	
Other Wetted Parts	Ероху	
Pressure Rating Operating, Maximum	1000 PSIG (69 bar)	
Proof	2500 PSIG (172 bar)	
Burst	5000 PSIG (345 bar)	
Operating Temperature	-20°F to + 300°F (-29°C to +148.9°C)	
Repeatability	1% Maximum Deviation**	
Set Point Accuracy	±10%	
Set Point Differential	15% Maximum	
Switch*	SPDT, 20 VA	
Inlet/Outlet Ports	1/4″ NPT	
Electrical Termination	No. 18 AWG, 24" L., Polymeric Lead Wires	
Explosion-Proof Approvals  U.L. Approved for Class I, Division 2, Gro C, D. Also available with FM approved, exproof junction box for Class I, Division 1 hazardous locations. U.L. Approved — File No. E183854, RoH		

<sup>\*</sup> See "Electrical Data" on Page X-5 for more information

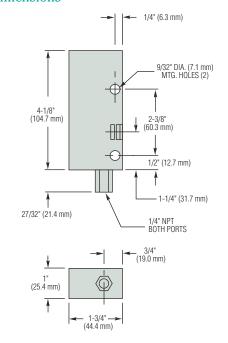






### **Dimensions**

UL Approved Explosion-Proof



## Electrical Connection, 1/2" NPT Conduit





<sup>\*\*</sup> Reference at 300 SSU set point.

## How To Order - Standard Models

Specify Part Number based on flow setting.

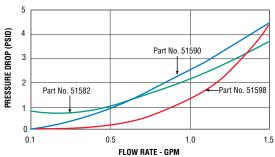
Flow Setting GPM, ±10%	Part Numbers
0.10	51582 <del>/</del>
0.25	51586 <b>≁</b>
0.50	51590
0.75	51594
1.00	51598

#### Notes:

- Flow settings are calibrated in a vertical position (lead wires up) with 300 SSU oil. Set points will be maintained within 20% of settings in a liquid viscosity range of 40 to 2,000 SSU.
- 2. Use of 50 micron filtration is recommended.



## Pressure Drop - Typical



Tests conducted with units in vertical position (lead wires up) with water at  $+70^{\circ}F$  (21  $^{\circ}C).$ 

# FS-930 switches are U.L. Approved for Class I, Division 2, Groups A, B, C, D hazardous locations.

They are also available with FM-approved, explosion-proof junction box for Class I, Division 1, Group D hazardous locations. Units must be assembled completely at GEMS.

U.L. Approved — File No. E183854

# Standard Wiring Color Code

Wire Color	Terminal
Orange	N.O.
Black	Common
Red	N.C.

